



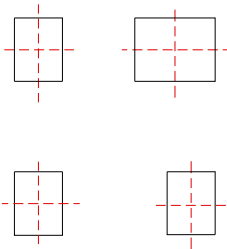
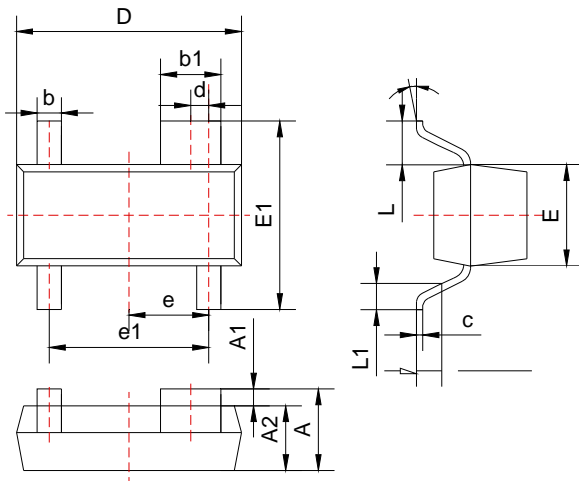
**JEU05UCR** TVS Diode Array



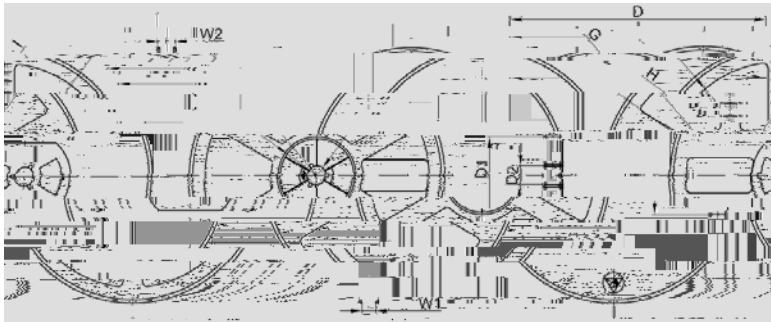
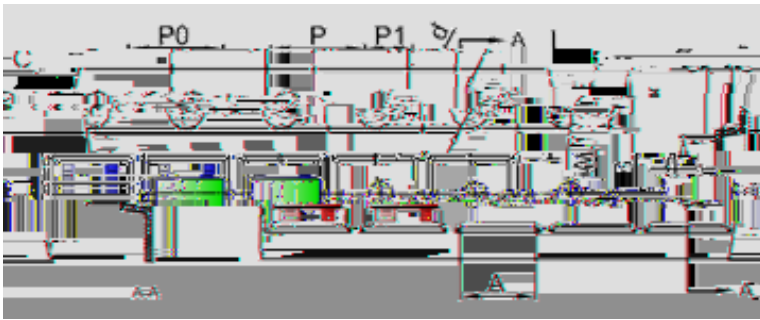
**SOLDERING PARAMETERS**

Reflow Condition		Pb-Free assembly (see figure at right)
Pre Heat	-Temperature Min ( $T_{s(min)}$ )	+150
	-Temperature Max( $T_{s(max)}$ )	+200
	-Time (Min to Max) (ts)	60-180 secs.
Average ramp up rate (Liquidus Temp ( $T_L$ )to peak)		3 /sec. Max
$T_{s(max)}$ to $T_L$ - Ramp-up Rate		3 /sec. Max
Reflow	-Temperature( $T_L$ )(Liquidus)	+217
	-Temperature( $t+0/-5(s(m)6 TD-.0017 [22917)Tj/TT13 1 Tf2.2457 0 TD0 107\ddot{r}/TT4 1 Tf1.005109 .48004 re$ )	

PACKAGE MECHANICAL DATA



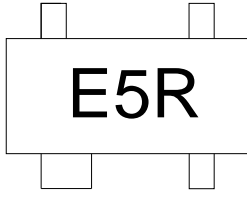
TAPE AND REEL SPECIFICATION SOT 143



ORDERING INFORMATION

PART No.		QUANTITY(PCS) REEL	DESCRIPTION

MARKING CODE

Part Number	Marking Code
JEU05UCR	

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