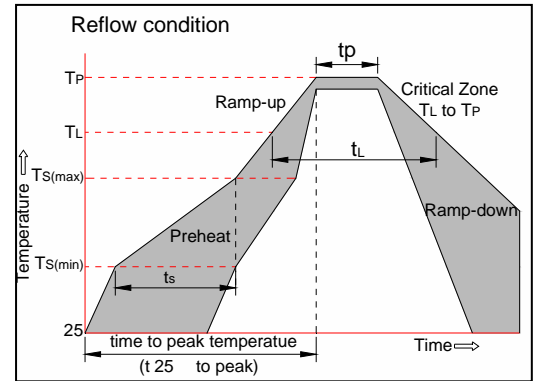
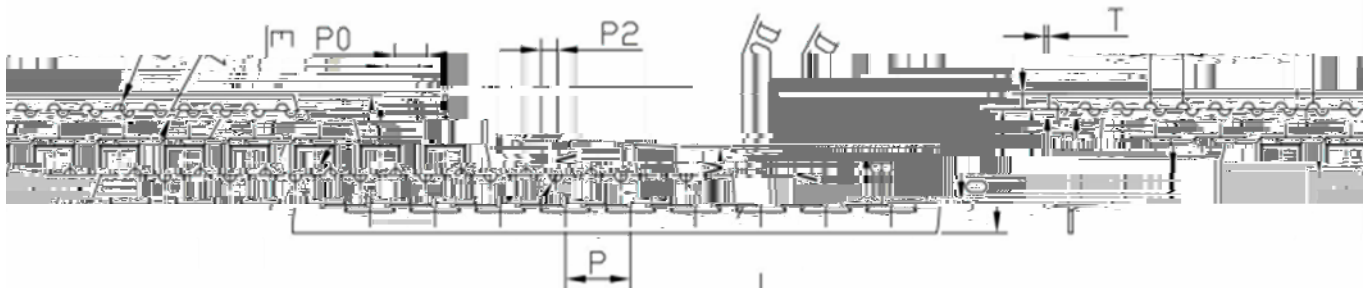


REFLOW PROFILE

Reflow Condition		Pb-Free assembly (see figure at right)
Pre Heat	-Temperature Min ($T_{s(min)}$)	+150
	-Temperature Max($T_{s(max)}$)	+200
	-Time (Min to Max) (ts)	60-180 secs.
Average ramp up rate (Liquidus Temp (T_L)to peak)		3 /sec. Max
$T_{s(max)}$ to T_L - Ramp-up Rate		3 /sec. Max
Reflow	-Temperature(T_L)(Liquidus)	+217
	-Temperature(t_L)	60-150 secs.
Peak Temp (T_p)		+260(+0/-5)
Time within 5 of actual Peak Temp (t_p)		~10 secs.
Ramp-down Rate		6 /sec. Max
Time 25 to Peak Temp (T_p)		8 min. Max
Do not exceed		+260



PACKAGE REEL INFORMATION




	W	A0	B0	K0	E	F	P	P0	P2	D0	D1	T
DATA	16.00	5.35	7.95	5.35	1.75	7.5	8.00	4.00	2.00	1.50	1.50	0.40

PACKAGING

Part No.	Reel Quantity (pcs)	Per Carton (pcs)
J5GxxxM3SF	1,000	20,000

MARKING CODE

Part Number	Marking Code
J5GxxxM3SF	


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