



J3GxxxM2SJ GasDischarge Tube

Rev.1.0

FEATURE

✧

PART NUMBERING SYSTEM

J3G 091 M 2S J

(1) (2) (3) (4) (5)

(1)JieJie 3000A gas discharge tube

(2) DC breakdown voltage, e.g., 091=9× 10¹=90V

(3) Tol(r)7 <<MCIID 120 Td [(T)D010 (e)TcT0j)arTj0en7(g)i(4odo4

REFLOW PROFILE

Reflow Condition		Pb-Free assembly (see figure at right)
Pre Heat	-Temperature Min ($T_{s(min)}$)	+150
	-Temperature Max($T_{s(max)}$)	+200
	-Time (Min to Max) (ts)	60-180 secs.
Average ramp up rate (Liquidus Temp (T_L)to peak)		3 /sec. Max
$T_{s(max)}$ to T_L - Ramp-up Rate		3 /sec. Max
Reflow	-Temperature(T_L)(Liquidus)	+217
	-Temperature(t_L)	60-150 secs.
Peak Temp (T_p)		+260(+0/-5)

Time within 5 of actual Peak Temp (t

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JieJie Microelectronics CO. , Ltd